IFAC/INSTICC IN4PL 2025

6TH IFAC/INSTICC INTERNATIONAL CONFERENCE ON INNOVATIVE INTELLIGENT INDUSTRIAL PRODUCTION AND LOGISTICS

Marbella - Spain

23 - 24 October, 2025



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Agenda

Contextualization

Multi-agent Systems as a key enabler for CPS engineering

Industrial applications and road blockers

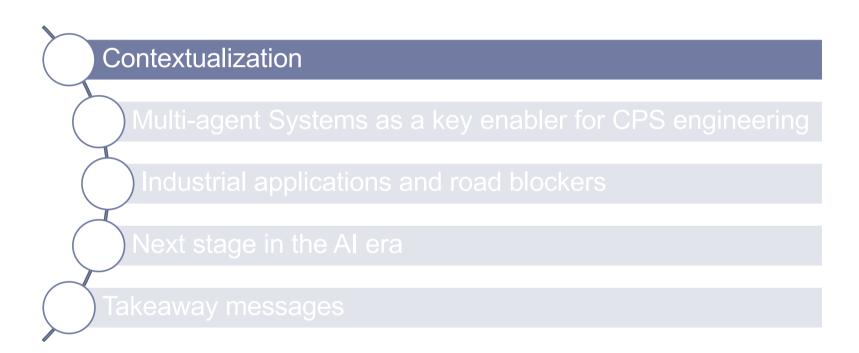
Next stage in the AI era

Takeaway messages





Agenda







Evolution of complexity



Fangio's 1956 Silverstone Grand Prix winner



Ferrari SF-25
Formula 1 World Championship (Leclerc / Hamilton)



Motorola DynaTAC April 1973



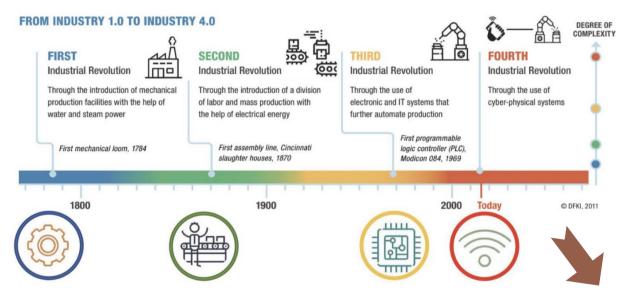
Apple iPhone 17
September 2025





Industry 4.0

▶ Re-shaping the way machines, processes and systems operate





Source: https://www.momenta.one/industry5.0

intelligent, digital and connected automation!





Realizing Industry 4.0

CPS as the backbone platform to realize Industry 4.0 applications complemented with emergent digital technologies



Artificial Intelligence

analyze and extract value and knowledge

Collection and transmission of:

- (volume) huge amount of data
- (variety) heterogeneous data sources
- (velocity) real-time collected and managed

descriptive



What is happening? diagnosis



What happened? prediction



happen?

preventive



Which action to be performed?

optimization



How can the system perform better?



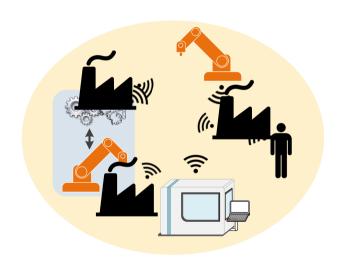


Cyber-Physical Systems

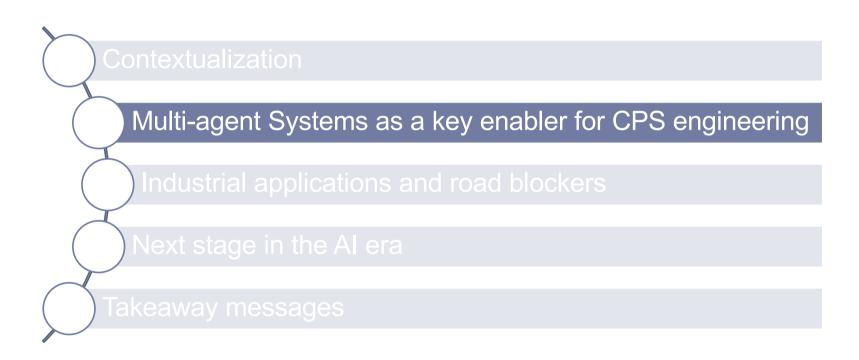
- Intelligent, dynamic and adaptive systems, characterized by:
 - Tight combination of computational and physical elements
 - Distributed network manner
 - Interaction to reach a common goal
- Forming Systems of Systems (SoS)
- High decision capability at two levels:
 - autonomous with self-decision processes
 - collaborative with decision processes based in negotiation







Agenda







What is an agent?

Not a unique nor consensual definition!

[Russel and Norvig, 1995]:

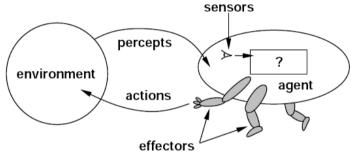
"As something autonomous that perceives and acts in an environment, being its choice depends on its own experience rather than on knowledge of the environment."

[Wooldridge and Jennings, 1995]:

"An encapsulated computer system that is situated in some environment, and that is capable of flexible, autonomous action in that environment in order to meet its design objectives."

[Ferber, 1995]

"A physical or virtual entity which: (1) is capable of acting in an environment, (2) can communicate directly with other agents, (3) has autonomous behaviour, (4) has only a partial representation of this environment, (5) may be able to reproduce itself, and (6) possesses skills and can offer services."



Source: Russel and Norvig 1995

[Leitao, 2009]:

"Autonomous component that represents physical or logical objects in the system, capable to act to achieve its goals and to interact with other agents when it does not possess enough knowledge and skills to reach alone its objectives."

Source: https://doi.org/10.1016/j.engappai.2008.09.005





Main characteristics (properties)

- Autonomy (capability to perform their own decisions)
- Cooperation (ability to cooperate with other agents to achieve a desired goal)
- Other characteristics [Wooldridge and Jennings, 1995]:
 - Reactivity: perception of the environment and quick response to changes
 - Proactivity: able to take the initiative
 - Social capabilities: able to interact with other agents (and possibly humans) via a communication language.
- Other properties: mobility, intelligence, learning, truth, ...





Agent typologies: Reactive versus Deliberative

reasoning

speed of response

predictive capabilities

dependence on complete model

- Goal-oriented behavior
- Requires full knowledge of the environment
- Frequent updating of the model
- Optimized solutions
- Slow reaction to change & uncertainty

- Stimulus-response operation
- Incapable of foreseeing the future (no memory)
- Robust, fault-tolerant and fast response to unforeseen situations
- Non-optimized solutions





From an agent to a Multi-agent System

- Rare applications consider agents in an isolated manner
- Work with other agents to solve complex problems



Infrastructure to distribute intelligence, implementing large-scale CPS

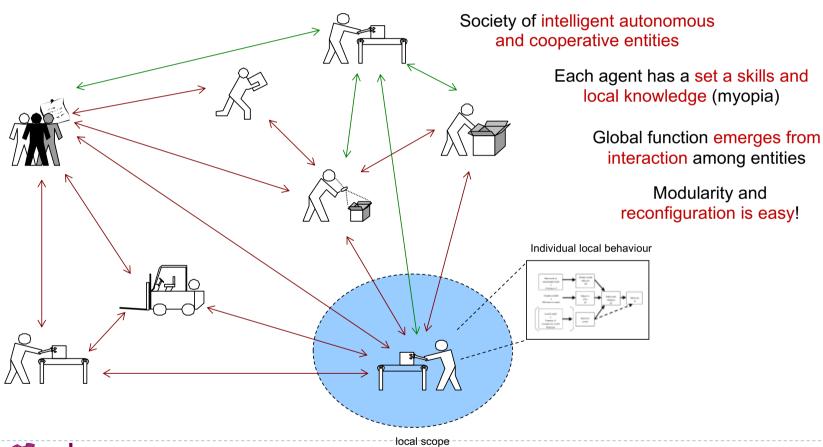
Society of autonomous agents representing the system objects, **capable of interacting** to achieve their individual goals when they have not enough knowledge and/or skills to achieve their objectives individually

System behavior emerges from the interaction among agents allowing to reach self-organization on-the-fly





MAS working in practice



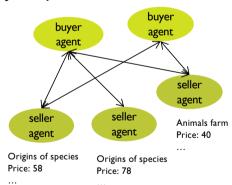




Other examples

Book seller-buyer problem

- Some entities are selling books and others are buying books
- Sellers sell at least one book and have a price for each one
- Buyers want to buy books spending the less money as possible



Agents use the **CNP protocol** to support the negotiation between them

Collision avoidance problem

 Some entities (cars, ships, flights, etc.) are moving with the possibility of colliding each other



 Agents need to collaborate, negotiate and synchronise their actions to avoid collision





Emergence and self-organization

- Supports collective intelligence towards emergence and self-organisation
- Complexity comes from:
 - Non-linear interactions among components involving amplification and cooperation
 - Achieved behavior is more complex than the individuals from which they emerge
 - Sensitivity to initial conditions (butterfly effect)
- Some challenges:

Which inter-organization collaboration relationships will emerge?

How to control the system nervousness?

How to ensure that only desired behaviours and properties will emerge?

How such systems are created, maintained and evolve?

How to assure the proper system behaviour and selforganization?

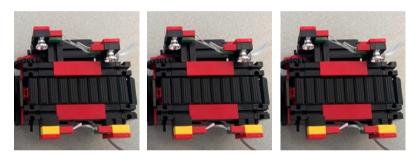
How to adapt the emergent behavior using learning?



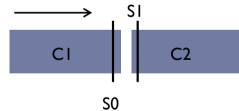


Example of MAS in practice

- System comprising a sequence of modular conveyors
- Individual conveyor comprises:
 - ▶ 1 motor
 - 2 light sensors



- Objective: transfer a part from an input to an output location
 - C1 only stops when the part arrives to S1
 - C2 starts when the part arrives to S0



How to implement the control system?





Using the traditional solution

- Use a centralized logical control approach
- Programmed using IEC 61131-3 running in a PLC



Fonte: Schneider Electric

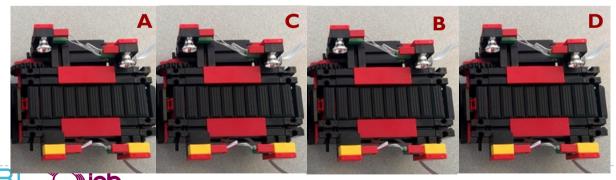


- Simple to program
- Industrial adopted

INSTITUTO POLITÉCNICO DE BRAGANCA



- Lack in supporting scalability and re-configuration of the conveyor system
- Interdependencies between conveyors increases development effort and time!
- Particularly, what happens if we need to ...

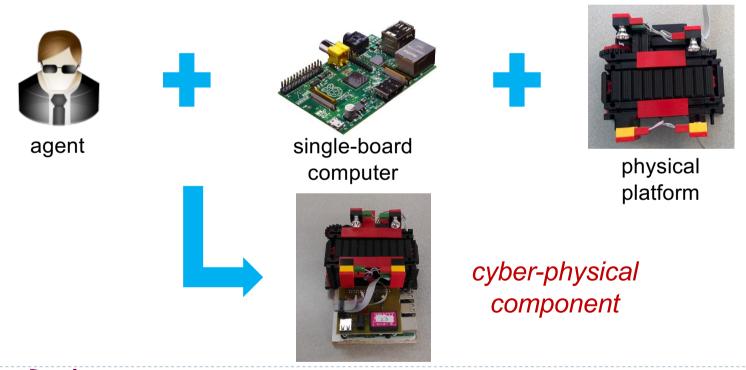


Need an alternative design approach to support the easy reconfiguration onthe-fly!!!

Using the MAS based CPS solution



Create cyber-physical components







Intelligent MAS solution



FIPA-ACL messages

plugability and reconfigurability on-the-fly!





Important notes in this example

- MAS technology is used to implement an industrial CPS
- Agents are deployed in single board computers
 - Low cost
 - Located at edge computing
- MAS introduces self-organization to the system, and particularly onthe-fly reconfiguration
- No intelligent algorithm is used!
- System will perform even better if intelligence is embedded in individual nodes!



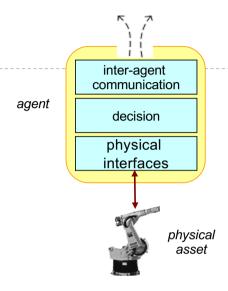


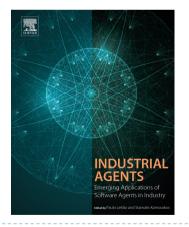
Industrial agents

- Inherit software agent principles, e.g., intelligence, autonomy and cooperation
- Facing industrial requirements:
 - hardware integration, reliability, fault-tolerance, scalability, industrial standard compliance, quality assurance, resilience, manageability, and maintainability

"An Industrial Agent is an agile and robust software entity that intelligently represents and manages the functionalities and capabilities of an industrial unit. While it reveals the common features of an advanced agent, it also has some specifics. It understands and efficiently handles the interface and functionality of (low-level) industrial devices. Usually, it belongs to an agent-based industrial application system within which it acts and communicates in an efficient, intelligent, collaborative, and goal-oriented way. In principle, it is an autonomous and self-sustained unit. Nevertheless, it accepts and follows company guidelines, codes of conduct, general laws, and relevant directives from higher levels. Moreover, especially in emergency and real-time scenarios, its autonomy may be compromised in order to permit fast and efficient reactions."

Source: [Unland, 2015]



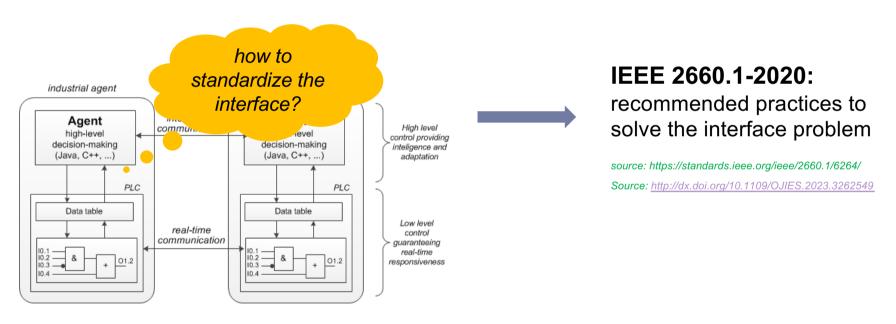






Agents in CPS context

- MAS usually misses real-time constraints
- Preserve low-level control to ensure responsiveness







Why agent technology is a fascinating topic?

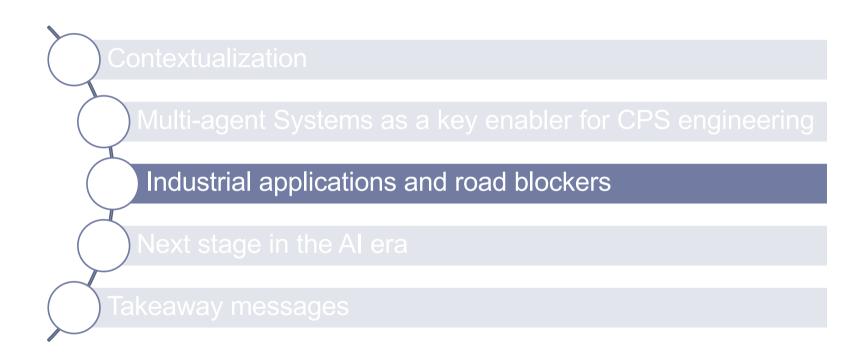
- Suitable to build complex systems with connected autonomous building blocks, each incorporating the capability to make decisions without hierarchy
- System behaviour emerges from interaction among agents, allowing to exhibit
 emergence and self-organisation features
- Capability to distribute intelligence among the edge-cloud continuum
- Provide modularity, robustness, adaptability and reusability

Agent technology is a potential **key enabler** of **smart**, **digital**, **and sustainable transformation!**





Agenda







MAS applications in industrial domain

Application of Agents in Smart Production

Name ISA95 level Scope BHP Billiton L2 Process con		Scope	
		Process control [23]	1995
Yokogawa	L1	Machinery control [24]	
MASCADA (Daimler-Benz pilot)	L2	Manufacturing control [25]	
Daimler Chrysler	L2	Manufacturing control [26]	2001
LIAZ	L3	Production planning [27]	2002
Skoda	L3	Production planning [27]	2002
Cambridge packing cell	L2	Manufacturing control [28]	
Watchdog Agent	L1	Machinery monitoring [29]	2003
FABMAS	L2	Process control [30]	2003
PABADIS	L1-L4	Manufacturing control [31]	
ABAS	L2	Manufacturing simulation and control [32]	
Saarstahl	L3	Production process planning and monitoring [33]	
SOCRADES	L1–L4	SOA-ready devices, SOA-based cross-layer integration (device-to-ERP) [34–36]	
NovaFlex	L2	Manufacturing control [37]	
AGP	L2	Manufacturing execution system [38]	2008
ADACOR-FMS	L2	Manufacturing control, and reconfiguration [39]	
Axion-Holding	L3	Manufacturing scheduling [40]	
IMC-AESOP	L1–L4	SOA-ready devices, cloud-based SCADA/DCS, SOA & cloud -based services [12, 36, 41]	
Kuznetsov	L3	Manufacturing scheduling [42]	2013
GRACE (Whirlpool pilot)	L2	Self-adaptation [43]	
IDEAS	L2	Reconfiguration and plug-and-produce [44]	
ARUM (Airbus and IHF pilots)	L3	Production planning and scheduling [45]	
ADACOR2	L2	Manufacturing control and reconfiguration [46]	
PRIME	L2	Manufacturing plug-and-produce [47]	

Application of Agents in Smart Electric Grids

Name	Automation functions	Year
CRISP	Active Control, Distributed Control and Monitoring [50]	2005
GridAgents	Distributed Control and Monitoring, Demand Response [51]	2008
Fenix	Demand Response, Distributed Control and Monitoring, Active Control [52]	2008
IDAPS	Distributed Control and Monitoring, Demand Side Management [53]	2009
SmartHouse/ SmartGrid	Demand Side Management, Demand Response, Distributed Control and Monitoring, Active Control [19, 50, 54, 55]	2009
OPTIMATE	Distributed Control and Monitoring [56]	2010
More Microgrids	Demand Side Management, Distributed Control and Monitoring, Active Control [19, 54, 57]	2010
Integral	Distributed Control and Monitoring, Active Control [58]	2011
MASGrid	Distributed Control and Monitoring, Active control, Self-Optimization [59]	2011
BeyWatch	Demand Side Management, Demand Response, Distributed Control and Monitoring [60]	2011
EcoGrid	Demand Side Management, Self-optimization [61]	2012
UNLV pilot	Demand Side Management, Peak Load Management [62]	2012
GRID4EU	Demand Side Management, Peak Load Management [63]	2013
NOBEL	User-bidding in Energy Marketplace [64, 65]	2013
E2SG	Distributed Control and Monitoring, Network Reconfiguration [66, 67]	2014

Application of Agents in Logistics

Name	Scope	Year
Southwest Airlines	Ground floor operations optimization [73]	2001
ABX Logistics	Real-time transport optimization [74]	2005
Tankers International	Real-time scheduling [75]	2006
GIST	Real-time routing and scheduling [75]	2007
Air Liquide America	Logistics optimization [76]	2008
Airport ground ser- vices operations	Planning and scheduling [77]	2008
Addison Lee	Real-time taxi scheduling [78]	2009
Avis	Rent a car optimization [79]	2009
Ciudad Real Central Airport	Airport ground handling management [80]	2012
Prologics	Real-time truck scheduling and routing [81]	2012
RusGlobal	Real-time truck scheduling and routing [81]	2012
Lego	Real-time scheduling [82]	2013
MASDIMA	Monitoring & real-time adaption in airline operations [83]	2014
Russian railways	Real-time train scheduling [84]	2015

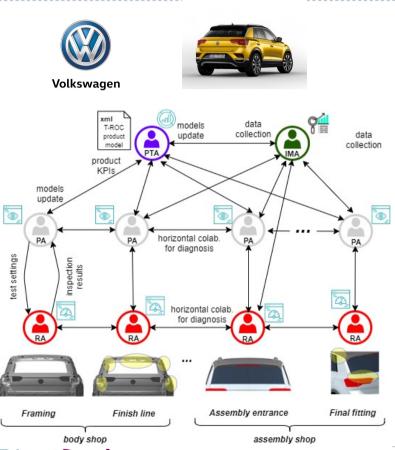
Source: http://dx.doi.org/10.1109/jproc.2016.2521931 (Proceedings of the IEEE | Vol. 104,No. 5, 2016)





ZDM at multi-stage production





- Integration of quality & process control in real-time in multi-stage production
- MAS for:
 - Data collection
 - Real-time data analysis
 - Correlation of operating variables





- ▶ 1 PTA representing the T-ROC car model
- 4 RAs representing inspection stations, deployed at edge
- > 200k PAs, each one associated to a T-ROC car

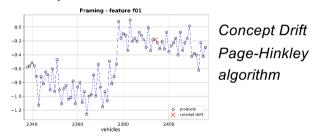




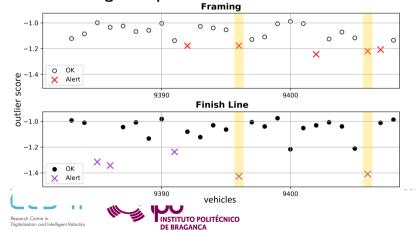
Examples of Data Analysis Deployed in Agents



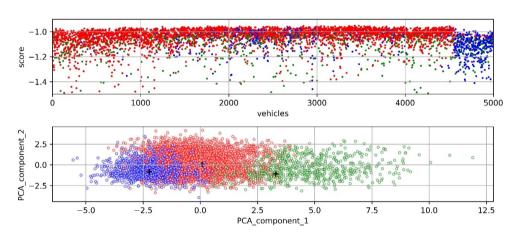
RAs: Detection of changes in the process



PAs: Detection of anomalies in multi-stage inspection stations



IMAs: keeping up-to-date the monitoring and control settings of the lower-level agents, e.g., identification of similar groups of cars



BIRCH (Balanced Iterative Reducing and Clustering using Hierarchies) algorithm

Benefits



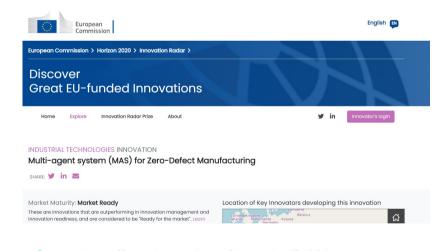
- Technological perspective: Effectiveness, robustness and scalability
 - In operation > 1 year, > 200 k agents
 - No breakdown or need for maintenance intervention

Operational perspective

- Reduction of cars needing to be aligned (± 10%)
- Reduction of production costs, due to unnecessary alignment operations (± 15%)
- Reduction of the inspection time (± 50%)

Source: J. Queiroz, P. Leitão, J. Barbosa, E. Oliveira, G. Garcia, "Agent-based Distributed Data Analysis in Industrial Cyber-Physical Systems", JESTIE, 2021;

http://dx.doi.org/10.1109/JESTIE.2021.3100775









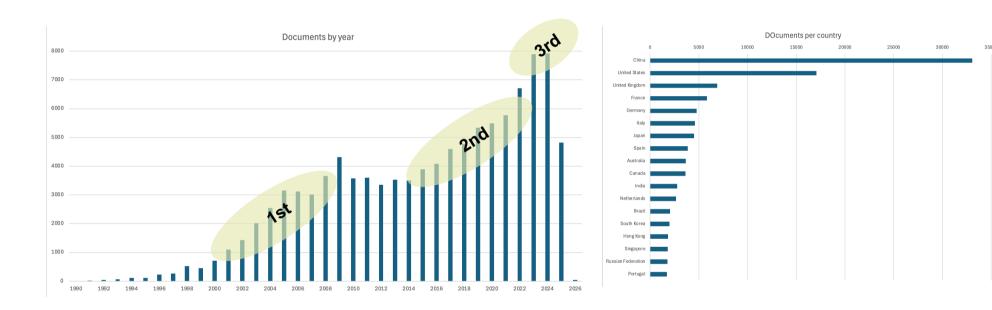
Weak adoption in industrial practice

- In theory, a promising approach!
- ▶ However, in practice, several roadblocks arise, e.g.,
 - Lack of understanding of applying distributed thinking to industrial problems
 - Lack of standards (FIPA is somehow abandoned)
 - ▶ Lack of mature and industrial-oriented (open-source) agent development frameworks
 - ▶ Biggest learning curve for deploying and maintaining when compared with other technologies
 - Lack of interoperability (i.e. the easy integration with physical assets and/or legacy systems)
 - Improper application of agent concepts and overselling expectations (e.g., is not the solution for all problems)
 - ► Application in inadequate scenarios (e.g., real-time control)
 - Lack of conviction of stakeholders





Analysis of MAS documents in literature

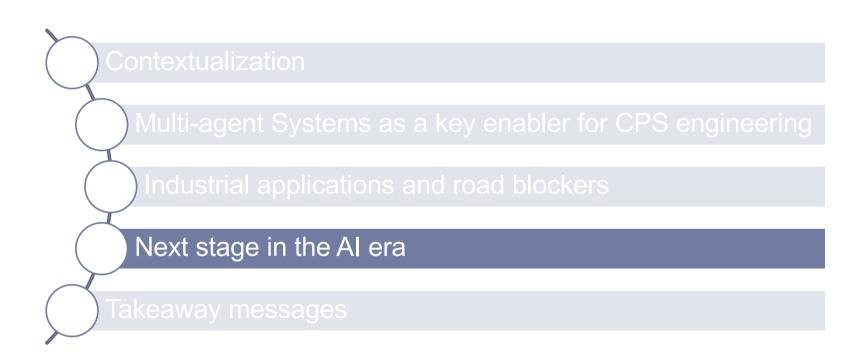


query in Scopus: (TITLE-ABS-KEY(("multi-agent system" OR "multiagent system" OR "industrial agents")))





Agenda

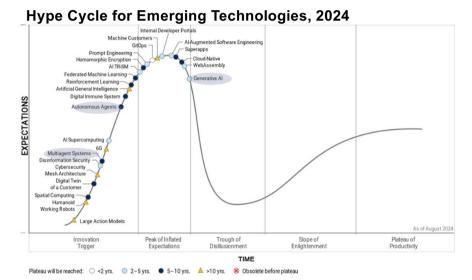






New boost for the (finally) mass adoption of agent-based systems?

- Virtualisation, connectivity and AI can boost the wider adoption of agent-based systems
- In the scope of:
 - physical-digital integration, e.g.,
 - Cyber-Physical Systems
 - Digital Twins
 - AAS Type 3
 - Combining with Generative AI (and Agentic AI)

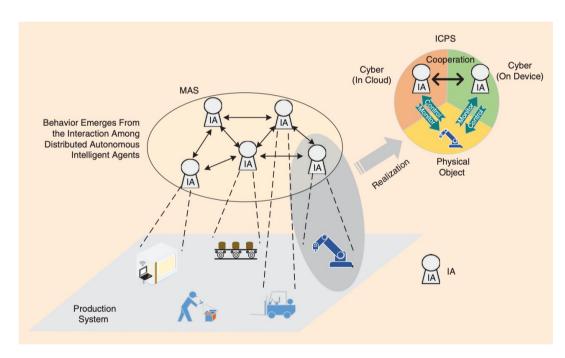


Gartner





Agents to implement Cyber-physical Systems



Source: http://dx.doi.org/10.1109/MIE.2019.2962225

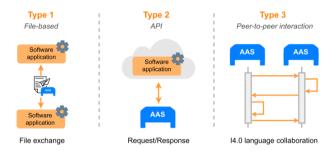
- Each agent can take control of different industrial resources
- Aligning its cyber actuation boundaries with those of the physical system
- Agents can run in cloudedge continuum



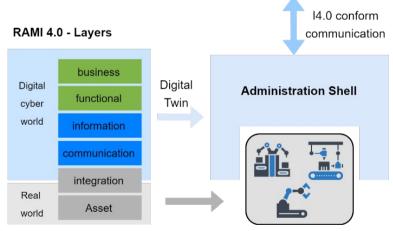


Matching digitalization defined by RAMI4.0

- Industrial agents can implement digital twins and AAS
- Particularly developing AAS type 3
 - Ability to represent and interact with physical assets
 - Provide intelligence for simulation and data-driven analytics
 - Implement collaboration models to interact with other agents or AASs



Source: http://dx.doi.org/10.1109/ACCESS.2025.3586716

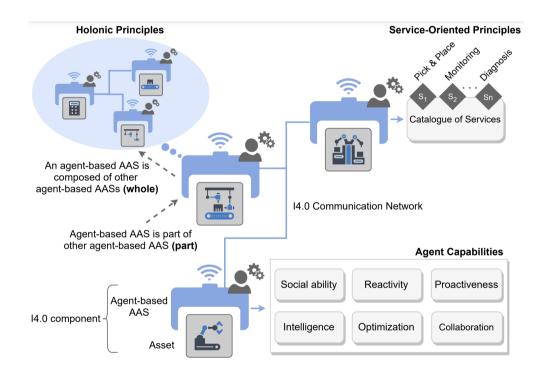


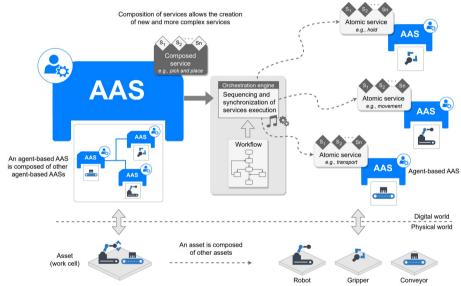
Source: V. Melo et al. 2023, https://doi.org/10.1007/978-3-031-24291-5_2





Holonic agent-based AAS Type 3





Source: L. Sakurada et al. (2025), https://doi.org/10.3390/fi17070270

Source: L. Sakurada et al. (2022), https://doi.org/10.1016/j.ifacol.2022.04.192





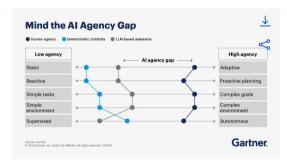
GenAl is a new boost for MAS

Generative AI, and particularly LLMs, are re-shaping everything!

Intelligent Agents in Al Really Can Work Alone. Here's How.

All systems are gaining agency to create plans and act autonomously, driving automation and workplace productivity.

By Tom Coshow | October 1, 2024



Intelligent agents in AI will make your AI more useful

Today's AI models perform tasks such as generating text, but these are "prompted" — the AI isn't acting by itself. That is about to change with agentic AI, or AI with agency. By 2028, 33% of enterprise software applications will include agentic AI, up from less than 1% in 2024, enabling 15% of day-to-day work decisions to be made autonomously.

Intelligent agents in AI are goal-driven software entities that use AI techniques to complete tasks and achieve goals. They don't require explicit inputs and don't produce predetermined outputs. Instead, they can receive instructions, create a plan and use tooling to complete tasks, and produce dynamic outputs. Examples include AI agents, machine customers and multiagent systems.

Current AI agency is low, but expect it to grow

Al agency is a spectrum. At one end are traditional systems with limited ability to perform specific tasks under defined conditions. At the other end are future agentic Al systems with full ability to learn from their environment, make decisions and perform tasks independently. A big gap exists between current LLM-based assistants and full-fledged Al agents, but this gap will close as we learn how to build, govern and trust agentic Al solutions.

Al agents can help drive business model innovation

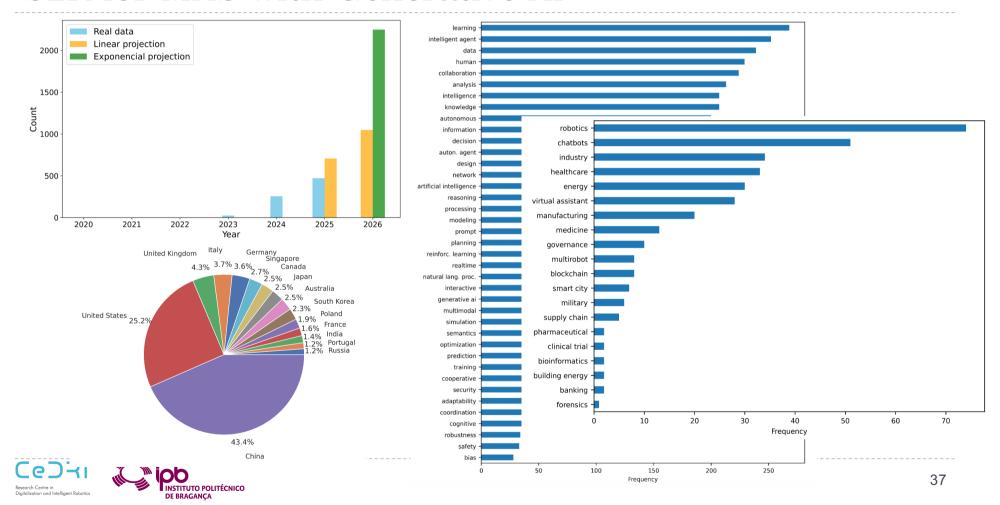
Though generative AI (GenAI) has captured headlines with its meteoric rise to popularity, AI agents are quickly becoming the "next big thing." By 2028, Gartner predicts that 33% of enterprise software applications will include agentic AI, up from less than 1% in 2024, with at least 15% of day-to-day work decisions being made autonomously through AI agents.

But Al agents are also being piloted more strategically to innovate business models, in particular to autonomously address pain points in customer journeys and capitalize on emerging opportunities.

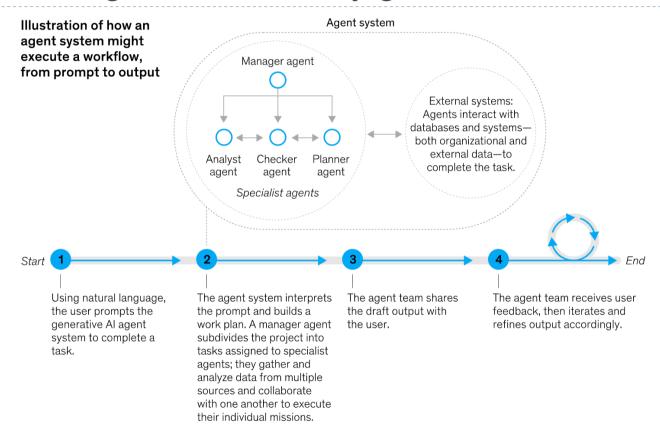




SLR for MAS with Generative AI



Example of agents enabled by generative Al







Agentic AI is reshaping the agents technology

- Also known as autonomous Al agents
- ▶ Remember (source: https://www.ibm.com/think/topics/agent-communication-protocol):
 - "An Al agent is a system or program that is capable of autonomously performing tasks on behalf of a user or another system."
 - "Multi-agent systems consist of multiple AI agents working collectively to perform tasks on behalf of a user or another system."

IEM

Top Strategic Technology Trends for 2025: Agentic AI

Gartner recently published the *Top Strategic Technology Trends for 2025* report, reporting how, autonomous AI agents (i.e. agentic AI) "will dramatically upskill workers and teams, enabling them to manage complicated processes, projects and initiatives through natural language."

Furthermore, Gartner states, "Until now, AI models such as large language models (LLMs) have performed tasks including generating text and summarizing documents, but they haven't been able to take action by themselves on their own 'initiative.' Instead, they've acted on your prompts. Agentic AI is changing that."

What is Agentic Al?

- Al agent is an agent enhanced with LLMs, typically designed to perform a specific task without human intervention
- Agentic Al leverages multiple Al agents working collaboratively to handle complex workflows
- Operates as a MAS that coordinates, orchestrates, and optimizes individual agents





Agentic AI vs traditional AI

Traditional Al operate within predefined constraints and require human intervention, but Agentic Al exhibits autonomy, goal-driven behaviour and adaptability

Feature	Agentic AI	Generative AI	Traditional AI
Primary Function	Goal-oriented action & decision-making	Content generation (text, code, images, etc.)	Focused on automating repetitive tasks
Autonomy	High – Operates with minimal human oversight	Variable – May require user prompts or guidance	Low – Relies on specific algorithms and set rules
Learning	Reinforced Learning – Improves through experience	Data-driven learning – Learns from existing data	Relies on predefined rules and human intervention

https://aisera.com/blog/agent

"agentic" refers to their capability to act independently and goal-oriented

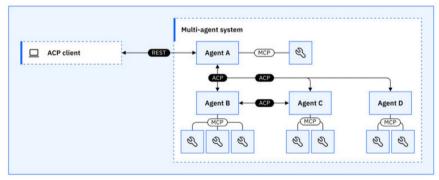




Agent-to-agent communication protocols

Agent Communication Protocol (ACP)

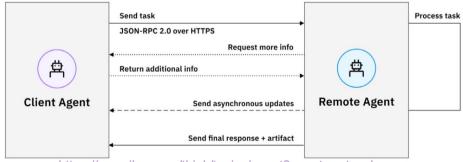
- Open standard, introduced by IBM's BeeAl
- Key features:
 - REST-based communication
 - No SDK required (or any specialised libraries)
 - Offline discovery
 - Async-first (as default), sync supported



source: https://www.ibm.com/think/topics/agent-communication-protocol

Agent2Agent (A2A) protocol

- Open standard, introduced by Google on April 25
- Key features:
 - Client-server architecture
 - ▶ **JSON-RPC 2.0** over HTTP(S) (for transport and format)
 - Discovery mechanisms (Agent Cards)
 - > Task management workflows
 - Support for various data modalities
 - Async first



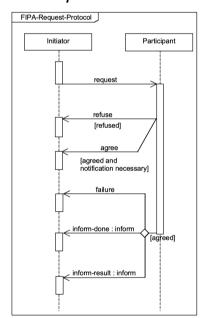
source: https://www.ibm.com/think/topics/agent2agent-protocol

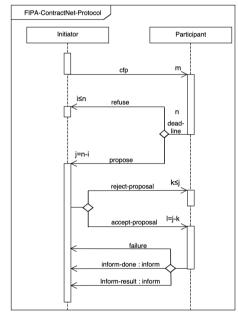




Get inspiration from FIPA?

examples of interaction protocols

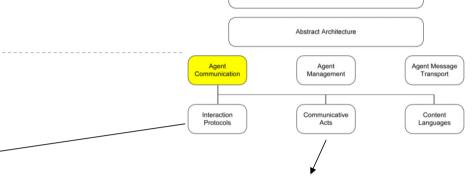




Source: http://www.fipa.org/repository/aclspecs.html







Applications

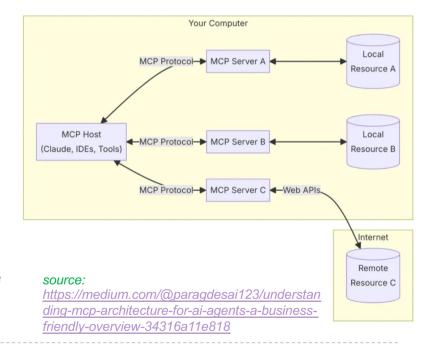
example of communication act

Summary	The sender informs the receiver that a given proposition is true.
Message Content	A proposition.
Description	inform indicates that the sending agent:
	· holds that some proposition is true,
	· intends that the receiving agent also comes to believe that the proposition is true, and,
	· does not already believe that the receiver has any knowledge of the truth of the proposition.
	The first two properties defined above are straightforward: the sending agent is sincere, and has (somehow) generated the intention that the receiver should know the proposition (perhaps it has been asked).
	The last property is concerned with the semantic soundness of the act. If an agent knows already that some state of the world holds (that the receiver knows proposition p), it cannot rationally adopt an intention to bring about that state of the world, that is, that the receiver comes to know p as a result of the $\inf r$ and r and r and r and r are sufficient of the sender is not required to establish whether the receiver knows p . It is only the case that, in the case that the sender already happens to know about the state of the receiver's beliefs; it should not adopt an intention to tell the receiver something it already knows.
	From the receiver's viewpoint, receiving an inform message entitles it to believe that:
	· the sender believes the proposition that is the content of the message, and,
	· the sender wishes the receiver to believe that proposition also.
	Whether or not the receiver does, indeed, adopt belief in the proposition will be a function of the receiver's trust in the sincerity and reliability of the sender.
Formal Model	<i, (j,="")="" f="" inform=""> FP: B_if Û Ø B_i(Bif_jf Û Uif_jf) RE: B_if</i,>
Examples	Agent / informs agent / that (it is true that) it is raining today.
	<pre>(inform :sender (agent-identifier :name i) :receiver (set (agent-identifier :name j)) :content</pre>
	"weather (today, raining)" :language Prolog)

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Model Context Protocol (MCP)

- Open standard for connecting Al agents to external services, e.g., data sources and tools
- Client-Server architecture
- Key architectural components:
 - MCP Hosts: Al application, e.g., LLM (like Claude Desktop or IDEs), that initiate connections through clients
 - MCP Clients: multiple clients can exist with a singular MCP host, but each client has a 1:1 relationship with an MCP server
 - MCP Servers: external service that provides the context, tools, and prompts to clients







Examples of industrial applications

Explainable predictive maintenance

Current: prediction of future failures or defects based on real-time analysis of collected data.

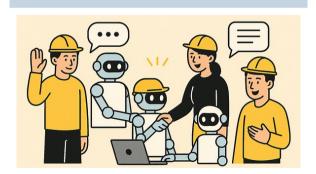
New features: capability to explain the elaborated predictions to users and to get feedback that are used for better predictions in the future.



Collaborative robots

Current: Cobots typically focus on the physical collaboration between robots and humans (shared space).

New features: a transformative role in enabling robots to communicate, reason, and collaborate more effectively with humans (extends physical collaboration to the cognitive level).



Logistics / supply chain

Current: complex processes are managed centrally with powerful algorithms or distributed with simpler algorithms.

New features: capability to enhance powerful AI algorithms to specialised agents, allowing to combine optimisation with fast response to uncertainty, and to interpret incomplete human instructions.







Take away messages

- MAS is suitable for implementing distributed intelligence in CPS, enabling the smart, digital and sustainable transformation
 - Hide complexity, reveal functionality
 - Think globally, act locally
- Emergence of AI, and particularly GenAI, can boost the (finally) mass adoption of agent-based systems
- In the scope of physical-digital integration (Digital Twins and AAS Type 3) and combining with GenAl / Agentic Al





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