



Due date

Model  
Example  
Properties

Toyota

Problem formulation  
Model  
Algorithms

Apportionment

Problem formulation  
Properties  
Algorithms

Transformation

Toyota model  
Real time  
Stride scheduling

Summary

# Two approaches to just-in-time scheduling

Joanna Józefowska

Poznan University of Technology

ICORES 2023

Lisbon, Portugal, February 21, 2023



# Just-in-time scheduling

## 1 Earliness and tardiness

- Earliness and tardiness costs
- Example
- Properties

## 2 Ideal proportion

- Problem formulation
- Toyota model
- Algorithms

## 3 Problem of apportionment

- Problem formulation
- Properties
- Algorithms

## 4 Transformation

- Toyota model
- Real time systems
- Stride scheduling

## 5 Summary

### Due date

Model  
Example  
Properties

### Toyota

Problem formulation  
Model  
Algorithms

### Apportionment

Problem formulation  
Properties  
Algorithms

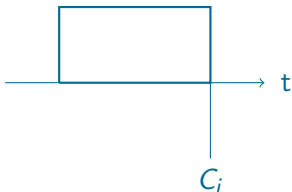
### Transformation

Toyota model  
Real time  
Stride scheduling

### Summary



# Scheduling objectives



completion time:  $C_i$

$$C_{max} = \max_i \{C_i\}$$

$$F = \sum_i (w_i) C_i$$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

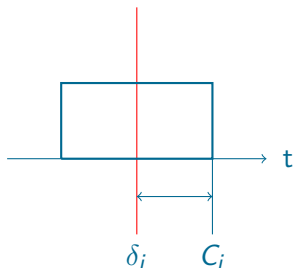
Toyota model

Real time

Stride scheduling

Summary

# Scheduling objectives



completion time:  $C_i$   
 due date (deadline):  $\delta_i$   
 lateness:  $L_i = C_i - \delta_i$   
 (weighted) tardiness:  
 $T_i = \max \{0, C_i - \delta_i\}$

$$C_{max} = \max_i \{C_i\}$$

$$F = \sum_i (w_i) C_i$$

$$L_{max} = \max_i \{L_i\}$$

$$T = \sum_i (w_i) T_i$$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

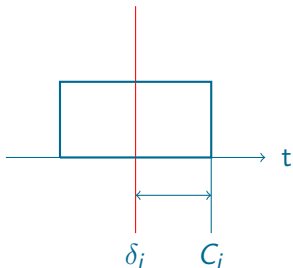
Real time

Stride scheduling

Summary

# Earliness and tardiness costs

Assume the due date  $\delta_i$  is given for each item  $i$ .



$$C_i - \delta_i > 0$$

Item  $i$  is completed late.

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

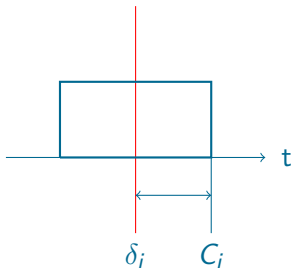
Real time

Stride scheduling

Summary

# Earliness and tardiness costs

Assume the due date  $\delta_i$  is given for each item  $i$ .



"Tardiness" costs:

- financial penalties
- loss of order / client
- loss of reputation

$$C_i - \delta_i > 0$$

Item  $i$  is completed late.

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

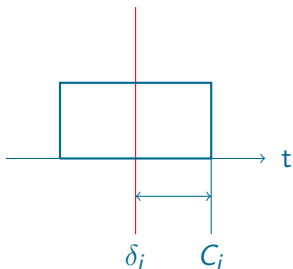
Real time

Stride scheduling

Summary

# Earliness and tardiness costs

Assume the due date  $\delta_i$  is given for each item  $i$ .



$$C_i - \delta_i > 0$$

Item  $i$  is completed late.

"Tardiness" costs:

- financial penalties
- loss of order / client
- loss of reputation

Non-decreasing function  $f_t(t_i)$  where

$$t_i = \begin{cases} C_i - \delta_i & \text{if } C_i > \delta_i \\ 0 & \text{otherwise} \end{cases}$$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

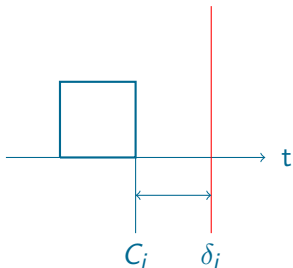
Stride scheduling

Summary



# Earliness and tardiness costs

Assume the due date  $\delta_i$  is given for each item  $i$ .



$$\delta_i - C_i > 0$$

Item  $i$  is completed "early".

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

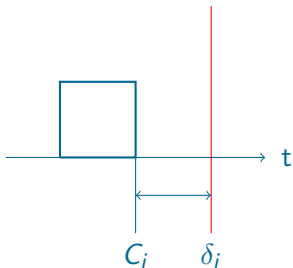
Stride scheduling

Summary



# Earliness and tardiness costs

Assume the due date  $\delta_i$  is given for each item  $i$ .



$$\delta_i - C_i > 0$$

Item  $i$  is completed "early".

"Earliness" costs:

- storage space
- freezing of funds
- possible impairment of product

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

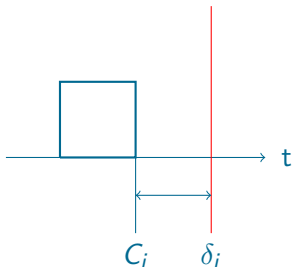
Real time

Stride scheduling

Summary

# Earliness and tardiness costs

Assume the due date  $\delta_i$  is given for each item  $i$ .



$$\delta_i - C_i > 0$$

Item  $i$  is completed "early".

"Earliness" costs:

- storage space
- freezing of funds
- possible impairment of product

Non-decreasing function  $f_e(e_i)$  where

$$e_i = \begin{cases} \delta_i - C_i & \text{if } \delta_i > C_i \\ 0 & \text{otherwise} \end{cases}$$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Objective function

$$\text{minimize } \sum_{i=1}^n (f_e(e_i) + f_t(t_i))$$

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary



# Objective function

$$\text{minimize } \sum_{i=1}^n (f_e(e_i) + f_t(t_i))$$

## Some special cases:

- linear cost functions  $\sum_{i=1}^n (\alpha_i e_i + \beta_i t_i)$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Objective function

$$\text{minimize } \sum_{i=1}^n (f_e(e_i) + f_t(t_i))$$

## Some special cases:

- linear cost functions  $\sum_{i=1}^n (\alpha_i e_i + \beta_i t_i)$ 
  - total absolute deviation  $\sum_{i=1}^n |C_i - \delta_i|$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary

# Objective function

$$\text{minimize } \sum_{i=1}^n (f_e(e_i) + f_t(t_i))$$

## Some special cases:

- linear cost functions  $\sum_{i=1}^n (\alpha_i e_i + \beta_i t_i)$ 
  - total absolute deviation  $\sum_{i=1}^n |C_i - \delta_i|$
  - scheduling around a common due date  $\sum_{i=1}^n |C_i - \delta|$  (Kanet 1981, Hall, Kubiak and Sethi 1991, Hoogeveen, van de Velde 1991)

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Scheduling with a common due date

minimize  $\sum_{i=1}^n |\delta - C_i|$

$U$  - set of independent, nonpreemptable jobs,  $|U| = n$

$p_i$  - processing time of job  $i$ ,  $i = 1, \dots, n$

$\delta$  - (large) common due date

## Algorithm (Kanet, 1981)

$B \leftarrow A \leftarrow \emptyset$ ;

while ( $U \neq \emptyset$ ) do

    remove a job  $k$  from  $U$  such that  $p_k = \max_i \{p_i\}$ ;

    insert job  $k$  into the last position in  $B$ ;

    if ( $U \neq \emptyset$ ) do

        remove a job  $k$  from  $U$  such that  $p_k = \max_i \{p_i\}$ ;

        insert job  $k$  into the first position in  $A$ ;

    end

end

$S \leftarrow (B, A)$ ;

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

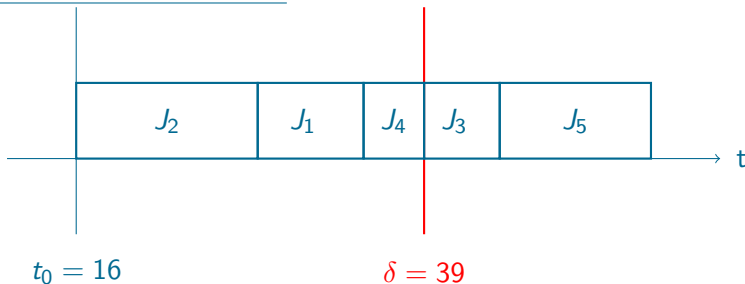
Summary



# Example

$i$	1	2	3	4	5
$p_i$	7	12	5	4	10

$$\delta = 39$$



## Due date

Model

Example

Properties

## Toyota

Problem formulation

Model

Algorithms

## Apportionment

Problem formulation

Properties

Algorithms

## Transformation

Toyota model

Real time

Stride scheduling

## Summary

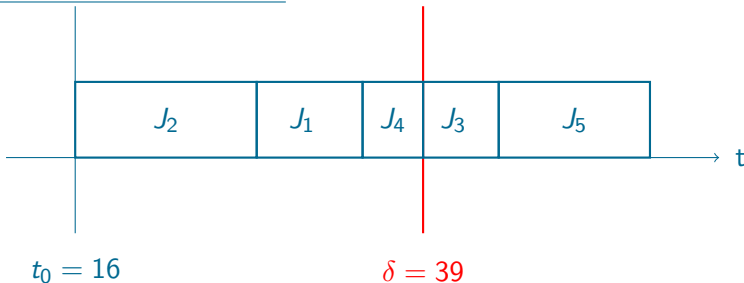




# Example

$i$	1	2	3	4	5
$p_i$	7	12	5	4	10

$$\delta = 39$$



$\delta$  "restrictive" ( $\delta < 23$ ) – NP-hard

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Properties of optimal schedules with common due date

## Due date

Model

Example

Properties

## Toyota

Problem formulation

Model

Algorithms

## Apportionment

Problem formulation

Properties

Algorithms

## Transformation

Toyota model

Real time

Stride scheduling

## Summary

- the longest job is scheduled first,



# Properties of optimal schedules with common due date

## Due date

Model

Example

Properties

## Toyota

Problem formulation

Model

Algorithms

## Apportionment

Problem formulation

Properties

Algorithms

## Transformation

Toyota model

Real time

Stride scheduling

## Summary

- the longest job is scheduled first,
- V-shaped order of jobs,



# Properties of optimal schedules with common due date

## Due date

Model

Example

Properties

## Toyota

Problem formulation

Model

Algorithms

## Apportionment

Problem formulation

Properties

Algorithms

## Transformation

Toyota model

Real time

Stride scheduling

## Summary

- the longest job is scheduled first,
- V-shaped order of jobs,
- $|B| \geq |A|$ ,



# Properties of optimal schedules with common due date

## Due date

Model

Example

Properties

## Toyota

Problem formulation

Model

Algorithms

## Apportionment

Problem formulation

Properties

Algorithms

## Transformation

Toyota model

Real time

Stride scheduling

## Summary

- the longest job is scheduled first,
- V-shaped order of jobs,
- $|B| \geq |A|$ ,
- $\sum_{i \in B} p_i \geq \sum_{i \in A} p_i$



# Computational complexity

Problem	Complexity
$Qm \delta_i = \delta \sum(\alpha e_i + \beta t_i)$	$O(n \log n)$
$1 \delta_i = \delta^{res} \sum C_i - \delta_i $	NP-hard
$1  \sum C_i - \delta_i $	NP-hard

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary



# Objective function

$$\text{minimize } \sum_{i=1}^n (f_e(e_i) + f_t(t_i))$$

## Some special cases:

- linear cost functions  $\sum_{i=1}^n (\alpha_i e_i + \beta_i t_i)$ 
  - total absolute deviation  $\sum_{i=1}^n |C_i - \delta_i|$
  - scheduling around a common due date  $\sum_{i=1}^n |C_i - \delta|$  (Kanet 1981, Hall, Kubiak and Sethi 1991, Hoogeveen, van de Velde 1991)

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary

# Objective function

$$\text{minimize } \sum_{i=1}^n (f_e(e_i) + f_t(t_i))$$

## Some special cases:

- linear cost functions  $\sum_{i=1}^n (\alpha_i e_i + \beta_i t_i)$ 
  - total absolute deviation  $\sum_{i=1}^n |C_i - \delta_i|$
  - scheduling around a common due date  $\sum_{i=1}^n |C_i - \delta|$  (Kanet 1981, Hall, Kubiak and Sethi 1991, Hoogeveen, van de Velde 1991)
- non-linear cost functions  $\sum_{i=1}^n |C_i - \delta|^\alpha, \alpha \in \mathbb{R}$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary





# Objective function

$$\text{minimize } \sum_{i=1}^n (f_e(e_i) + f_t(t_i))$$

## Some special cases:

- linear cost functions  $\sum_{i=1}^n (\alpha_i e_i + \beta_i t_i)$ 
  - total absolute deviation  $\sum_{i=1}^n |C_i - \delta_i|$
  - scheduling around a common due date  $\sum_{i=1}^n |C_i - \delta|$  (Kanet 1981, Hall, Kubiak and Sethi 1991, Hoogeveen, van de Velde 1991)
- non-linear cost functions  $\sum_{i=1}^n |C_i - \delta|^\alpha, \alpha \in \mathbb{R}$ 
  - $\alpha \geq 2$  NP-hard (Kubiak 1993)

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary

# Objective function

$$\text{minimize } \sum_{i=1}^n (f_e(e_i) + f_t(t_i))$$

## Some special cases:

- linear cost functions  $\sum_{i=1}^n (\alpha_i e_i + \beta_i t_i)$ 
  - total absolute deviation  $\sum_{i=1}^n |C_i - \delta_i|$
  - scheduling around a common due date  $\sum_{i=1}^n |C_i - \delta|$  (Kanet 1981, Hall, Kubiak and Sethi 1991, Hoogeveen, van de Velde 1991)
- non-linear cost functions  $\sum_{i=1}^n |C_i - \delta|^\alpha, \alpha \in \mathbb{R}$ 
  - $\alpha \geq 2$  NP-hard (Kubiak 1993)
  - $\alpha \leq 1$  polynomially solvable (for all concave functions)

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary

# Objective function

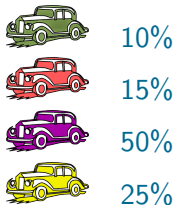
$$\text{minimize } \sum_{i=1}^n (f_e(e_i) + f_t(t_i))$$

## Some special cases:

- linear cost functions  $\sum_{i=1}^n (\alpha_i e_i + \beta_i t_i)$ 
  - total absolute deviation  $\sum_{i=1}^n |C_i - \delta_i|$
  - scheduling around a common due date  $\sum_{i=1}^n |C_i - \delta|$  (Kanet 1981, Hall, Kubiak and Sethi 1991, Hoogeveen, van de Velde 1991)
- non-linear cost functions  $\sum_{i=1}^n |C_i - \delta|^\alpha, \alpha \in \mathbb{R}$ 
  - $\alpha \geq 2$  NP-hard (Kubiak 1993)
  - $\alpha \leq 1$  polynomially solvable (for all concave functions)
  - $1 < \alpha < 2$  open



# Mass production and personalized orders



## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

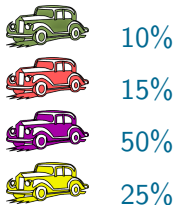
Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary

# Mass production and personalized orders



Let us assume that assembly of each variant takes the same amount of time (1 unit) and that we need a schedule for 20 time units.

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary

# Mass production and personalized orders



10% 2 pcs.



15% 3 pcs.



25% 5 pcs.



50% 10 pcs.



## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary

# Mass production and personalized orders



10% 2 pcs.



15% 3 pcs.



25% 5 pcs.



50% 10 pcs.



**Goal:** The number of items completed up to time  $t$  as close as possible to amount proportional to **product rate**.

# Mass production and personalized orders



10%

2 pcs.

$$\frac{20}{2} = 10$$



15%

3 pcs.

$$\frac{20}{3} = 6\frac{2}{3}$$



25%

5 pcs.

$$\frac{20}{4} = 5$$



50%

10 pcs.

$$\frac{20}{10} = 2$$



## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary



# Mass production and personalized orders



10%    2 pcs.     $\frac{20}{2} = 10$



15%    3 pcs.     $\frac{20}{3} = 6\frac{2}{3}$



25%    5 pcs.     $\frac{20}{4} = 5$



50%    10 pcs.     $\frac{20}{10} = 2$



Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Notation

$D$  total demand

$n$  number of product variants

$d_i$  demand of variant  $i, i = 1, \dots, n$

$r_i = \frac{d_i}{D}$  product rate of variant  $i, i = 1, \dots, n$

$x_{it}$  number of items of variant  $i, i = 1, \dots, n$   
completed up to time  $t, t = 1, \dots, D$

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary



# Notation

$D$  total demand

$n$  number of product variants

$d_i$  demand of variant  $i, i = 1, \dots, n$

$r_i = \frac{d_i}{D}$  product rate of variant  $i, i = 1, \dots, n$

$x_{it}$  number of items of variant  $i, i = 1, \dots, n$   
completed up to time  $t, t = 1, \dots, D$

- Ideal number of copies of variant  $i$  completed up to time  $t$  equals  $tr_i$ .

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Notation

$D$  total demand

$n$  number of product variants

$d_i$  demand of variant  $i, i = 1, \dots, n$

$r_i = \frac{d_i}{D}$  product rate of variant  $i, i = 1, \dots, n$

$x_{it}$  number of items of variant  $i, i = 1, \dots, n$   
completed up to time  $t, t = 1, \dots, D$

- Ideal number of copies of variant  $i$  completed up to time  $t$  equals  $tr_i$ .
- The goal is to minimize the deviation from this ideal.

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Mathematical model

$$\text{minimize } \sum_{i=1}^n \sum_{t=1}^D |x_{it} - tr_i|$$

$$\text{minimize } \sum_{i=1}^n \sum_{t=1}^D (x_{it} - tr_i)^2$$

$$\text{minimize } \max_{1 \leq i \leq n} \max_{1 \leq t \leq D} |x_{it} - tr_i|$$

subject to:

$$\sum_{i=1}^n x_{it} = t, t = 1, \dots, D$$

$$0 \leq x_{it+1} - x_{it} \leq 1, i = 1, \dots, n; t = 1, \dots, D$$

$$x_{iD} = d_i, i = 1, \dots, n$$

$$x_{it} \in \mathcal{N}^+ \cup \{0\}, i = 1, \dots, n; t = 1, \dots, D$$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Mathematical model

$$\text{minimize } \sum_{i=1}^n \sum_{t=1}^D |x_{it} - tr_i|$$

$$\text{minimize } \sum_{i=1}^n \sum_{t=1}^D (x_{it} - tr_i)^2$$

$$\text{minimize } \max_{1 \leq i \leq n} \max_{1 \leq t \leq D} |x_{it} - tr_i|$$

subject to:

$$\sum_{i=1}^n x_{it} = t, t = 1, \dots, D$$

$$0 \leq x_{it+1} - x_{it} \leq 1, i = 1, \dots, n; t = 1, \dots, D$$

$$x_{iD} = d_i, i = 1, \dots, n$$

$$x_{it} \in \mathcal{N}^+ \cup \{0\}, i = 1, \dots, n; t = 1, \dots, D$$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Mathematical model

$$\text{minimize } \sum_{i=1}^n \sum_{t=1}^D |x_{it} - tr_i|$$

$$\text{minimize } \sum_{i=1}^n \sum_{t=1}^D (x_{it} - tr_i)^2$$

$$\text{minimize } \max_{1 \leq i \leq n} \max_{1 \leq t \leq D} |x_{it} - tr_i|$$

subject to:

$$\sum_{i=1}^n x_{it} = t, t = 1, \dots, D$$

$$0 \leq x_{it+1} - x_{it} \leq 1, i = 1, \dots, n; t = 1, \dots, D$$

$$x_{iD} = d_i, i = 1, \dots, n$$

$$x_{it} \in \mathcal{N}^+ \cup \{0\}, i = 1, \dots, n; t = 1, \dots, D$$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Mathematical model

$$\text{minimize } \sum_{i=1}^n \sum_{t=1}^D |x_{it} - tr_i|$$

$$\text{minimize } \sum_{i=1}^n \sum_{t=1}^D (x_{it} - tr_i)^2$$

$$\text{minimize } \max_{1 \leq i \leq n} \max_{1 \leq t \leq D} |x_{it} - tr_i|$$

subject to:

$$\sum_{i=1}^n x_{it} = t, t = 1, \dots, D$$

$$0 \leq x_{it+1} - x_{it} \leq 1, i = 1, \dots, n; t = 1, \dots, D$$

$$x_{iD} = d_i, i = 1, \dots, n$$

$$x_{it} \in \mathcal{N}^+ \cup \{0\}, i = 1, \dots, n; t = 1, \dots, D$$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary





# Kubiak&Sethi: minimize $\sum_{i=1}^n \sum_{t=1}^D |x_{it} - tr_i|$

$Z_j$  - completion time of the  $j$ -th copy of a product

$$\sum_{t=1}^D |x_t - tr|$$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Kubiak&Sethi: minimize $\sum_{i=1}^n \sum_{t=1}^D |x_{it} - tr_i|$

$Z_j$  - completion time of the  $j$ -th copy of a product

$$\sum_{t=1}^D |x_t - tr| = \sum_{t=1}^{Z_1-1} |0 - tr| +$$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Kubiak&Sethi: minimize $\sum_{i=1}^n \sum_{t=1}^D |x_{it} - tr_i|$

$Z_j$  - completion time of the  $j$ -th copy of a product

$$\sum_{t=1}^D |x_t - tr| = \sum_{t=1}^{Z_1-1} |0 - tr| + \sum_{t=Z_1}^{Z_2-1} |1 - tr| + \dots + \sum_{t=Z_d}^D |d - tr|$$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



**Kubiak&Sethi:** minimize  $\sum_{i=1}^n \sum_{t=1}^D |x_{it} - tr_i|$

$Z_j$  - completion time of the  $j$ -th copy of a product

$$\sum_{t=1}^D |x_t - tr| = \sum_{t=1}^{Z_1-1} |0 - tr| + \sum_{t=Z_1}^{Z_2-1} |1 - tr| + \dots + \sum_{t=Z_d}^D |d - tr|$$

$Z_j^*$  - ideal completion time of the  $j$ -th copy of a product.

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

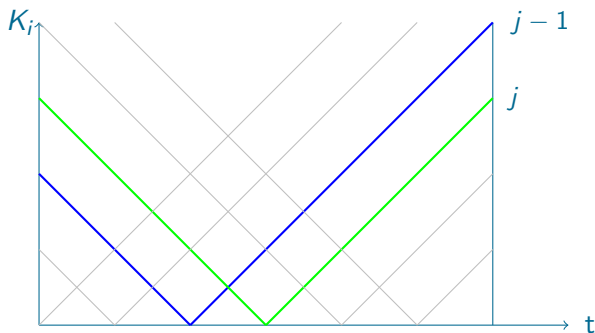
Stride scheduling

Summary



# Kubiak&Sethi: minimize $\sum_{i=1}^n \sum_{t=1}^D |x_{it} - tr_i|$

$Z_j^{i*}$  - ideal completion time of the  $j$ -th copy of product  $i$ .



## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

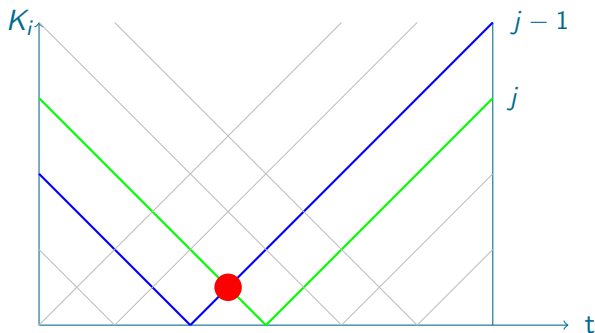
## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary

# Kubiak&Sethi: minimize $\sum_{i=1}^n \sum_{t=1}^D |x_{it} - tr_i|$

$Z_j^{i*}$  - ideal completion time of the  $j$ -th copy of product  $i$ .



## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

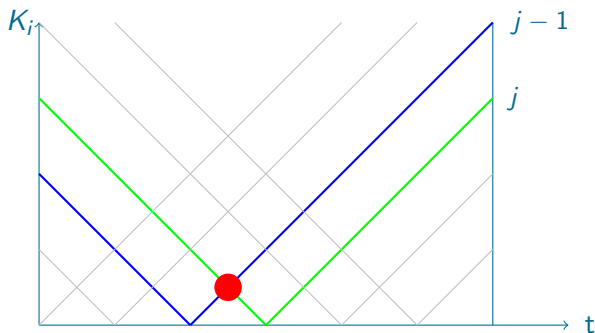
## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary

# Kubiak&Sethi: minimize $\sum_{i=1}^n \sum_{t=1}^D |x_{it} - tr_i|$

$Z_j^{i*}$  - ideal completion time of the  $j$ -th copy of product  $i$ .



$$tr_i - (j-1) = -(tr_i - j)$$

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

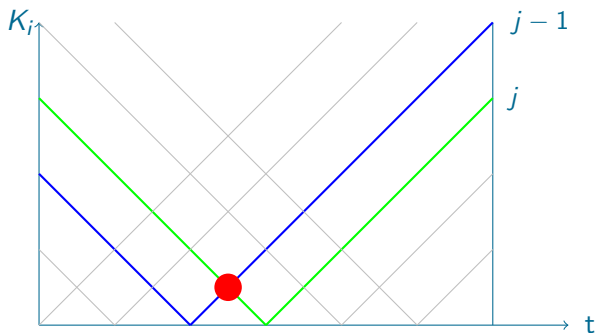
## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary

# Kubiak&Sethi: minimize $\sum_{i=1}^n \sum_{t=1}^D |x_{it} - tr_i|$

$Z_j^{i*}$  - ideal completion time of the  $j$ -th copy of product  $i$ .



$$tr_i - (j-1) = -(tr_i - j)$$

$$t = \frac{2j-1}{2r_i}$$

Due date

Model  
Example  
Properties

Toyota

Problem formulation  
Model  
Algorithms

Apportionment

Problem formulation  
Properties  
Algorithms

Transformation

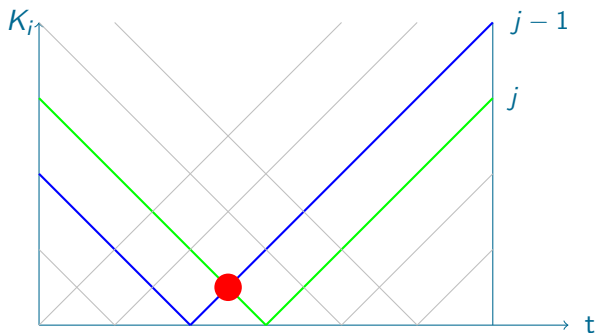
Toyota model  
Real time  
Stride scheduling

Summary



# Kubiak&Sethi: minimize $\sum_{i=1}^n \sum_{t=1}^D |x_{it} - tr_i|$

$Z_j^{i*}$  - ideal completion time of the  $j$ -th copy of product  $i$ .



$$Z_j^{i*} = \left\lceil \frac{2j-1}{2r_i} \right\rceil$$

Due date

Model  
Example  
Properties

Toyota

Problem formulation  
Model  
Algorithms

Apportionment

Problem formulation  
Properties  
Algorithms

Transformation

Toyota model  
Real time  
Stride scheduling

Summary



# Kubiak&Sethi: minimize $\sum_{i=1}^n \sum_{t=1}^D |x_{it} - tr_i|$

- 1 calculate ideal position of  $(i, j)$ :

$$Z_j^{i*} = \left\lceil \frac{2j-1}{2r_i} \right\rceil$$

- 2 calculate the cost  $C_{jt}^i$  of scheduling  $(i, j)$  in position  $t$ :

$$C_{jt}^i = \sum_{l=\min(t, Z_j^{i*})}^{\max(t, Z_j^{i*})-1} ||r_i - j| - |r_i - (j-1)||$$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Kubiak&Sethi: minimize $\sum_{i=1}^n \sum_{t=1}^D |x_{it} - tr_i|$

Optimal solution is found by solving the following assignment problem:

$$\text{minimize } \sum_{(i,j) \in J} \sum_{t=1}^D c_{jt}^i y_{jt}^i$$

$$\text{s.t. } \sum_{t=1}^D y_{jt}^i = 1$$

$$\sum_{(i,j) \in J} y_{jt}^i = 1$$

$$(i,j) \in J \Leftrightarrow i \in \{1, 2, \dots, n\} \vee j \in \{1, 2, \dots, d_i\}$$

$$y_{jt}^i = \begin{cases} 1 & \text{if } j\text{-th copy of } i \text{ completes in } t \\ 0 & \text{otherwise} \end{cases}$$



# Steiner&Yeomans: minimize $\max_{it} |x_{it} - tr_i|$

## Theorem

A just in time sequence with

$$\max_{it} |x_{it} - tr_i| \leq T$$

exists if and only if there exists a sequence that allocates the  $j$ -th copy of product  $i$  in the interval  $[E(i,j), L(i,j)]$  where

$$E(i,j) = \left\lceil \frac{1}{r_i}(j - T) \right\rceil \quad L(i,j) = \left\lfloor \frac{1}{r_i}(j - 1 + T) + 1 \right\rfloor$$

### Due date

Model  
Example  
Properties

### Toyota

Problem formulation  
Model  
Algorithms

### Apportionment

Problem formulation  
Properties  
Algorithms

### Transformation

Toyota model  
Real time  
Stride scheduling

### Summary



# Steiner&Yeomans: minimize $\max_{it} |x_{it} - tr_i|$

## Theorem

A just in time sequence with

$$\max_{it} |x_{it} - tr_i| \leq T \leq 1 - \frac{1}{D}$$

exists if and only if there exists a sequence that allocates the  $j$ -th copy of product  $i$  in the interval  $[E(i, j), L(i, j)]$  where

$$E(i, j) = \left\lceil \frac{1}{r_i}(j - T) \right\rceil \quad L(i, j) = \left\lfloor \frac{1}{r_i}(j - 1 + T) + 1 \right\rfloor$$

The algorithm tests values  $T \in \left\{ \frac{D-d_{\max}}{D}, \frac{D-d_{\max}+1}{D}, \dots, \frac{D-1}{D} \right\}$  in ascending order.



# Problem of apportionment

Given are:

- the number of states  $s$ ,
- an integer vector of populations:  $\mathbf{p} = (p_1, p_2, p_3, \dots, p_s)$
- an integer size of the house,  $h \geq 0$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Problem of apportionment

Given are:

- the number of states  $s$ ,
- an integer vector of populations:  $\mathbf{p} = (p_1, p_2, p_3, \dots, p_s)$
- an integer size of the house,  $h \geq 0$

An apportionment of  $h$  seats among  $s$  states is an integer vector  $\mathbf{a}$  such that:

$$\mathbf{a} = (a_1, a_2, a_3, \dots, a_s)$$

$$\sum_{i=1}^s a_i = h.$$

Goal: Find a fair apportionment.

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Problem of apportionment

Given are:

- the number of states  $s$ ,
- an integer vector of populations:  $\mathbf{p} = (p_1, p_2, p_3, \dots, p_s)$
- an integer size of the house,  $h \geq 0$

An apportionment of  $h$  seats among  $s$  states is an integer vector  $\mathbf{a}$  such that:

$$\mathbf{a} = (a_1, a_2, a_3, \dots, a_s)$$

$$\sum_{i=1}^s a_i = h.$$

Goal: Find a **fair** apportionment.

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary





# Objective functions - criteria

Hamilton:

$$\sum_{i=1}^s \left| \frac{a_i}{h} - \frac{p_i}{\sum_i p_i} \right|$$

---

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary



# Objective functions - criteria

Hamilton: 
$$\sum_{i=1}^s \left| \frac{a_i}{h} - \frac{p_i}{\sum_i p_i} \right|$$

Webster, Hamilton: 
$$\sum_{i=1}^s f \left( a_i - \frac{hp_i}{\sum_i p_i} \right)$$
  
where  $f$  is any  $l_p$  norm

Hill: 
$$\sum_{i=1}^s a_i \left( \frac{p_i}{a_i} - \frac{\sum_i p_i}{h} \right)^2$$

Burt & Harris: 
$$\max_{i,j} \left\{ \frac{p_i}{a_i} - \frac{p_j}{a_j} \right\}$$

$$\max_{i,j} \left\{ \frac{a_i}{p_i} - \frac{a_j}{p_j} \right\}$$

Jefferson: 
$$\max_i \left\{ \frac{a_i}{p_i} \right\}$$

Adams: 
$$\max_i \left\{ \frac{p_i}{a_i} \right\}$$



# Alabama paradox

It was observed in 1880 by C. W. Seaton (chief clerk of U. S. Census Office, USA) that in a house of 299 seats Alabama receives 8 seats while in a house of 300 seats Alabama receives 7 seats.

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
**Properties**  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary



# Alabama paradox

It was observed in 1880 by C. W. Seaton (chief clerk of U. S. Census Office, USA) that in a house of 299 seats Alabama receives 8 seats while in a house of 300 seats Alabama receives 7 seats.

## Hamilton method

① Allocate  $\left\lfloor \frac{p_i}{SD} \right\rfloor$  seats to each state  $i, i = 1, \dots, s$ , where

$$SD = \frac{\sum_{i=1}^s p_i}{h}$$

### Due date

Model  
Example  
Properties

### Toyota

Problem formulation  
Model  
Algorithms

### Apportionment

Problem formulation  
Properties  
Algorithms

### Transformation

Toyota model  
Real time  
Stride scheduling

### Summary



# Alabama paradox

It was observed in 1880 by C. W. Seaton (chief clerk of U. S. Census Office, USA) that in a house of 299 seats Alabama receives 8 seats while in a house of 300 seats Alabama receives 7 seats.

## Hamilton method

- 1 Allocate  $\lfloor \frac{p_i}{SD} \rfloor$  seats to each state  $i, i = 1, \dots, s$ , where

$$SD = \frac{\sum_{i=1}^s p_i}{h}$$

- 2 Assign the remaining seats to the states with biggest fractional value of  $\frac{p_i}{SD}$ .

# Alabama paradox - example

## Hamilton method

- 1 Allocate  $\lfloor \frac{p_i}{SD} \rfloor$  seats to each state  $i, i = 1, \dots, s$ , where

$$SD = \frac{\sum_{i=1}^s p_i}{h}$$

- 2 Assign the remaining seats to the states with biggest fractional value of  $\frac{p_i}{SD}$ .

state $i$	$p_i$	$h = 21$			$h = 22$		
		$\frac{p_i}{SD}$	$\lfloor \frac{p_i}{SD} \rfloor$	$a_i$	$\frac{p_i}{SD}$	$\lfloor \frac{p_i}{SD} \rfloor$	$a_i$
A	7 270	14.24	14	14	14.92	14	15
B	1 230	2.41	2	3	2.52	2	2
C	2 220	4.35	4	4	4.56	4	5
Total	10 720	22.00	20	21	22.00	20	22

# Alabama paradox - example

## Hamilton method

- 1 Allocate  $\lfloor \frac{p_i}{SD} \rfloor$  seats to each state  $i, i = 1, \dots, s$ , where

$$SD = \frac{\sum_{i=1}^s p_i}{h}$$

- 2 Assign the remaining seats to the states with biggest fractional value of  $\frac{p_i}{SD}$ .

state $i$	$p_i$	$h = 21$			$h = 22$		
		$\frac{p_i}{SD}$	$\lfloor \frac{p_i}{SD} \rfloor$	$a_i$	$\frac{p_i}{SD}$	$\lfloor \frac{p_i}{SD} \rfloor$	$a_i$
A	7 270	14.24	14	14	14.92	14	15
B	1 230	2.41	2	3	2.52	2	2
C	2 220	4.35	4	4	4.56	4	5
Total	10 720	22.00	20	21	22.00	20	22

# Alabama paradox - example

## Hamilton method

- 1 Allocate  $\lfloor \frac{p_i}{SD} \rfloor$  seats to each state  $i, i = 1, \dots, s$ , where

$$SD = \frac{\sum_{i=1}^s p_i}{h}$$

- 2 Assign the remaining seats to the states with biggest fractional value of  $\frac{p_i}{SD}$ .

state $i$	$p_i$	$h = 21$			$h = 22$		
		$\frac{p_i}{SD}$	$\lfloor \frac{p_i}{SD} \rfloor$	$a_i$	$\frac{p_i}{SD}$	$\lfloor \frac{p_i}{SD} \rfloor$	$a_i$
A	7 270	14.24	14	14	14.92	14	15
B	1 230	2.41	2	3	2.52	2	2
C	2 220	4.35	4	4	4.56	4	5
Total	10 720	22.00	20	21	22.00	20	22





# House monotonicity

Balinski & Young, 1970

## House monotone methods

An apportionment method is called house monotone if the number of seats assigned to any state  $i, i = 1, \dots, n$ , in a parliament of size  $h + 1$  is greater than or equal to the number of seats assigned to the same state in a house of size  $h$ .

### Due date

Model  
Example  
Properties

### Toyota

Problem formulation  
Model  
Algorithms

### Apportionment

Problem formulation  
Properties  
Algorithms

### Transformation

Toyota model  
Real time  
Stride scheduling

### Summary



# House monotonicity

Balinski & Young, 1970

## House monotone methods

An apportionment method is called house monotone if the number of seats assigned to any state  $i, i = 1, \dots, n$ , in a parliament of size  $h + 1$  is greater than or equal to the number of seats assigned to the same state in a house of size  $h$ .

## Property

Hamilton method is not house monotone.

Due date

Model  
Example  
Properties

Toyota

Problem formulation  
Model  
Algorithms

Apportionment

Problem formulation  
Properties  
Algorithms

Transformation

Toyota model  
Real time  
Stride scheduling

Summary



# Population monotonicity

## Population monotone methods

An apportionment method  $M$  is called population monotone if for any two vectors of populations  $p, p' > 0$  and vectors of apportionments  $a \in (M, h), a' \in (M, h)$  the following implication holds:

$$\frac{p'_{i'}}{p'_{j'}} \geq \frac{p_i}{p_j} \Rightarrow \begin{cases} a'_{i'} \geq a_i \text{ or } a'_{j'} \leq a_j \\ \text{or} \\ \frac{p'_{i'}}{p'_{j'}} = \frac{p_i}{p_j} \text{ and } a'_{i'}, a'_{j'} \text{ can be substituted for } a_i, a_j \text{ in } a \end{cases}$$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Population monotonicity

## Population monotone methods

An apportionment method  $M$  is called population monotone if for any two vectors of populations  $p, p' > 0$  and vectors of apportionments  $a \in (M, h), a' \in (M, h)$  the following implication holds:

$$\frac{p'_{i'}}{p'_{j'}} \geq \frac{p_i}{p_j} \Rightarrow \begin{cases} a'_{i'} \geq a_i \text{ or } a'_{j'} \leq a_j \\ \text{or} \\ \frac{p'_{i'}}{p'_{j'}} = \frac{p_i}{p_j} \text{ and } a'_{i'}, a'_{j'} \text{ can be substituted for } a_i, a_j \text{ in } a \end{cases}$$

## Property (Balinski & Young)

Any population monotone method is house monotone but not vice versa.

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Divisor methods

## Divisor methods

Assign the next seat to the state with maximum value of  $\frac{p_i}{d(a_i)}$ , where  $d(a_i)$  is **divisor** defined below.

Method	Divisor $d(a)$
Adams	$a$
Dean	$\frac{a(a+1)}{a+0.5}$
Hill	$\sqrt{a(a+1)}$
Webster	$a + 0.5$
Jefferson	$a + 1$

### Due date

Model  
Example  
Properties

### Toyota

Problem formulation  
Model  
Algorithms

### Apportionment

Problem formulation  
Properties  
Algorithms

### Transformation

Toyota model  
Real time  
Stride scheduling

### Summary



# Divisor methods

## Divisor methods

Assign the next seat to the state with maximum value of  $\frac{p_i}{d(a_i)}$ , where  $d(a_i)$  is **divisor** defined below.

Method	Divisor $d(a)$
Adams	$a$
Dean	$\frac{a(a+1)}{a+0.5}$
Hill	$\sqrt{a(a+1)}$
Webster	$a + 0.5$
Jefferson	$a + 1$

## Property (Balinski & Young)

An apportionment method is a divisor method iff it is population monotone.



# Quota methods of apportionment

## Quota methods

A method of apportionment stays within the quota if all its allocations satisfy the following inequalities:

$$\left\lfloor \frac{h \cdot p_i}{\sum_{i=1}^s p_i} \right\rfloor \leq a_i \leq \left\lceil \frac{h \cdot p_i}{\sum_{i=1}^s p_i} \right\rceil$$

Due date

Model

Example

Properties

**Toyota**

Problem formulation

Model

Algorithms

**Apportionment**

Problem formulation

Properties

**Algorithms**

**Transformation**

Toyota model

Real time

Stride scheduling

**Summary**



# Quota methods of apportionment

## Quota methods

A method of apportionment stays within the quota if all its allocations satisfy the following inequalities:

$$\left\lfloor \frac{h \cdot p_i}{\sum_{i=1}^s p_i} \right\rfloor \leq a_i \leq \left\lceil \frac{h \cdot p_i}{\sum_{i=1}^s p_i} \right\rceil$$

## Theorem (Balinski & Young)

No method of apportionment exists for  $n \geq 4$  and  $h \geq n + 3$  that is **population monotone** and **stays within the quota**.

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary





# Transformation

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary

Scheduling	Apportionment
product $i, i = 1, \dots, n$	state $i, i = 1, \dots, s$
$d_i$ demand for product $i$	$p_i$ population of state $i$
time unit considered $t$	size of the house $h$
$x_{it}$ cumulative number of copies of product $i$ completed up to time $t$	$a_i$ number of seats assigned to state $i$ in a house of size $h$



# Classification of methods

	HM	NHM
QM	Still, Steiner&Yeomans, quota-divisor methods	Hamilton
NQM	Kubiak&Sethi, divisor methods	

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Real time systems (Liu-Layland, 1973)

- $n$  periodic, preemptive and independent tasks
- single processor
- task  $i, i = 1, \dots, n$ , is characterized by
  - its request period  $T_i$
  - run-time  $C_i$ , such that  $T_i \geq C_i$
- execution of the  $k$ -th request of task  $i$ , which occurs at time  $(k - 1)T_i$ , must finish by the time  $kT_i$

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

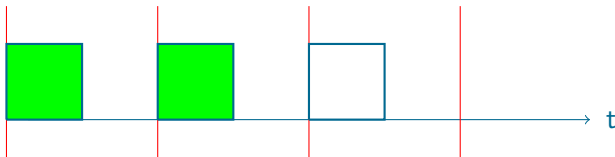
Toyota model  
**Real time**  
Stride scheduling

## Summary



# Real time systems (Liu-Layland, 1973)

- $n$  periodic, preemptive and independent tasks
- single processor
- task  $i, i = 1, \dots, n$ , is characterized by
  - its request period  $T_i$
  - run-time  $C_i$ , such that  $T_i \geq C_i$
- execution of the  $k$ -th request of task  $i$ , which occurs at time  $(k-1)T_i$ , must finish by the time  $kT_i$



Example:  $T = 2, C = 1$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

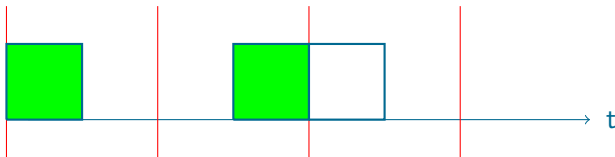
Stride scheduling

Summary



# Real time systems (Liu-Layland, 1973)

- $n$  periodic, preemptive and independent tasks
- single processor
- task  $i, i = 1, \dots, n$ , is characterized by
  - its request period  $T_i$
  - run-time  $C_i$ , such that  $T_i \geq C_i$
- execution of the  $k$ -th request of task  $i$ , which occurs at time  $(k-1)T_i$ , must finish by the time  $kT_i$



Example:  $T = 2, C = 1$

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

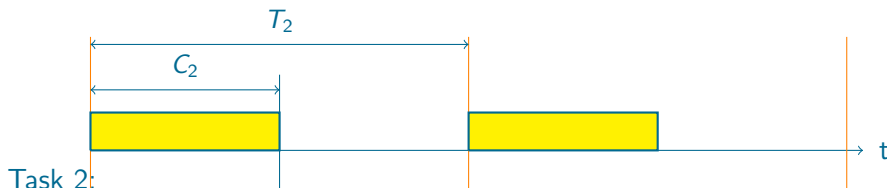
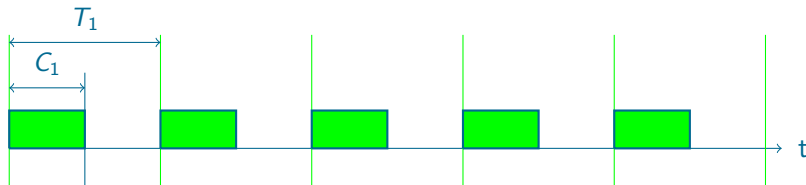
Stride scheduling

Summary

# Real time systems (Liu-Layland, 1973)

Example:  $T_1 = 4, C_1 = 2, T_2 = 10, C_2 = 5$

Task 1:



Task 2:

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Real time systems (Liu-Layland, 1973)

Example:  $T_1 = 4, C_1 = 2, T_2 = 10, C_2 = 5$

Rate monotonic algorithm: priority to tasks with smaller  $T_i$ .



Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

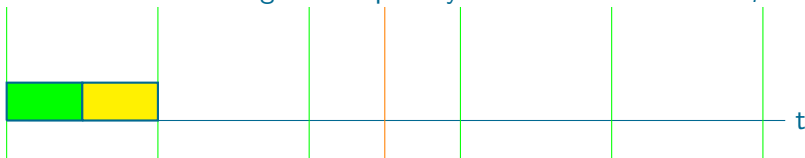
Summary



# Real time systems (Liu-Layland, 1973)

Example:  $T_1 = 4, C_1 = 2, T_2 = 10, C_2 = 5$

Rate monotonic algorithm: priority to tasks with smaller  $T_i$ .



Due date

Model

Example

Properties

**Toyota**

Problem formulation

Model

Algorithms

**Apportionment**

Problem formulation

Properties

Algorithms

**Transformation**

Toyota model

**Real time**

Stride scheduling

**Summary**

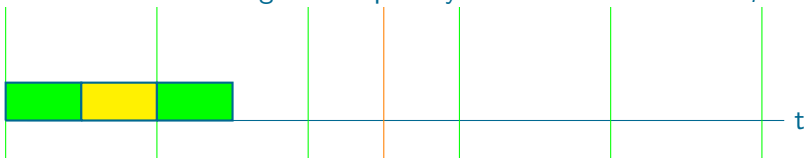




# Real time systems (Liu-Layland, 1973)

Example:  $T_1 = 4, C_1 = 2, T_2 = 10, C_2 = 5$

Rate monotonic algorithm: priority to tasks with smaller  $T_i$ .



Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

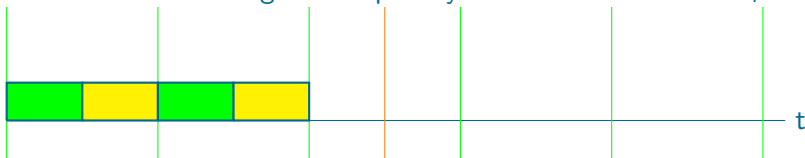
Summary



# Real time systems (Liu-Layland, 1973)

Example:  $T_1 = 4, C_1 = 2, T_2 = 10, C_2 = 5$

Rate monotonic algorithm: priority to tasks with smaller  $T_i$ .



Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

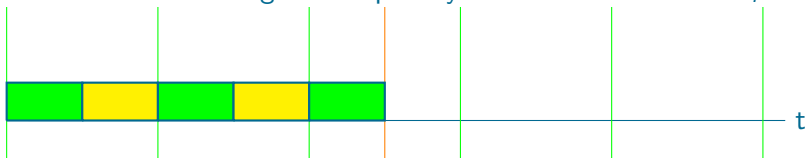
Summary



# Real time systems (Liu-Layland, 1973)

Example:  $T_1 = 4, C_1 = 2, T_2 = 10, C_2 = 5$

Rate monotonic algorithm: priority to tasks with smaller  $T_i$ .



Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

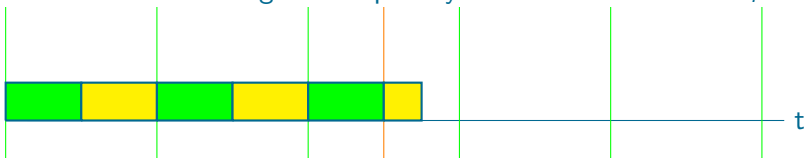
Summary



# Real time systems (Liu-Layland, 1973)

Example:  $T_1 = 4, C_1 = 2, T_2 = 10, C_2 = 5$

Rate monotonic algorithm: priority to tasks with smaller  $T_i$ .



Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

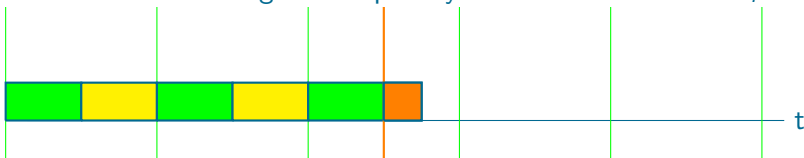
Summary



# Real time systems (Liu-Layland, 1973)

Example:  $T_1 = 4, C_1 = 2, T_2 = 10, C_2 = 5$

Rate monotonic algorithm: priority to tasks with smaller  $T_i$ .



Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

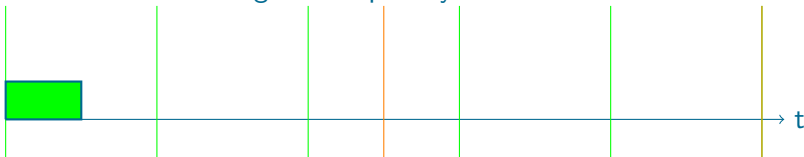
Summary



# Real time systems (Liu-Layland, 1973)

Example:  $T_1 = 4, C_1 = 2, T_2 = 10, C_2 = 5$

Deadline driven algorithm: priority to tasks with the closest deadline.



Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

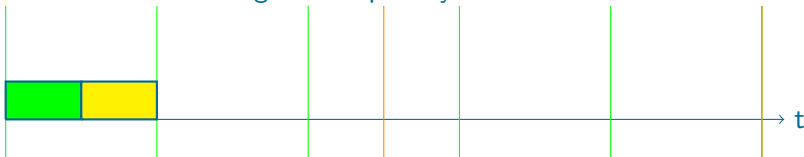
Summary



# Real time systems (Liu-Layland, 1973)

Example:  $T_1 = 4, C_1 = 2, T_2 = 10, C_2 = 5$

Deadline driven algorithm: priority to tasks with the closest deadline.



Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

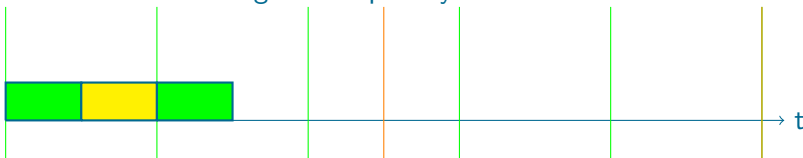
Summary



# Real time systems (Liu-Layland, 1973)

Example:  $T_1 = 4, C_1 = 2, T_2 = 10, C_2 = 5$

Deadline driven algorithm: priority to tasks with the closest deadline.



Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary

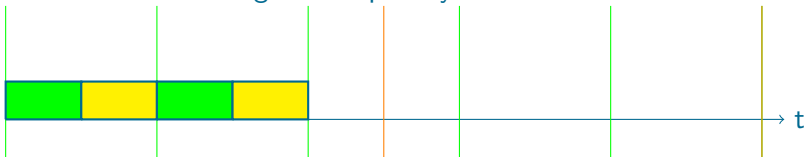




# Real time systems (Liu-Layland, 1973)

Example:  $T_1 = 4, C_1 = 2, T_2 = 10, C_2 = 5$

Deadline driven algorithm: priority to tasks with the closest deadline.



Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

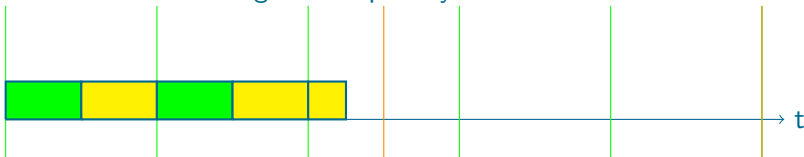
Summary



# Real time systems (Liu-Layland, 1973)

Example:  $T_1 = 4, C_1 = 2, T_2 = 10, C_2 = 5$

Deadline driven algorithm: priority to tasks with the closest deadline.



Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

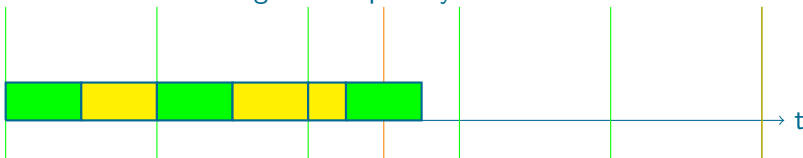
Real time

Stride scheduling

Summary



Deadline driven algorithm: priority to tasks with the closest deadline.

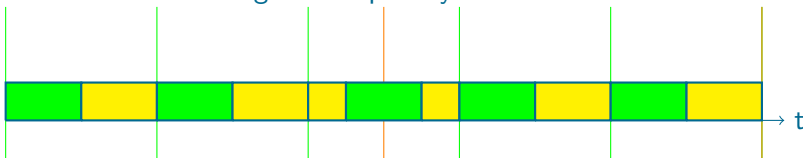




# Real time systems (Liu-Layland, 1973)

Example:  $T_1 = 4, C_1 = 2, T_2 = 10, C_2 = 5$

Deadline driven algorithm: priority to tasks with the closest deadline.



Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Liu-Layland problem and apportionment

- $\frac{C_i}{T_i}$  expresses the desired proportion of time units allocated to task  $i$  in a schedule of any given length - it corresponds to  $\frac{p_i}{\sum p_i}$ ;
- the schedule length corresponds to the size of the house  $h$ ;

## Theorem (Kubiak 2004)

Any house monotone method satisfying the quota solves the Liu-Layland problem.

	HM	NHM
QM	Still, Steiner&Yeomans, quota-divisor methods	Hamilton
NQM	Kubiak&Sethi, divisor methods	



# Liu-Layland problem and apportionment

	HM	NHM
QM	Still, Steiner&Yeomans, quota-divisor methods	Hamilton
NQM	Kubiak&Sethi, divisor-methods	

## Theorem (Józefowska et.al. 2008)

Satisfying quota is a necessary condition for any divisor method to solve the Liu-Layland problem.

## Corollary

No divisor method solves the Liu-Layland problem.



# Stride scheduling

- $n$  competing clients,
- $w_i$  the importance of client  $i$ ,  $i = 1, 2, \dots, n$ ,
- goal: allocating units of a discrete resource among clients in such a way that after any allocation the accumulated number of units of the resource possessed by client  $i$  is proportional to  $w_i$ ,

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary



# Stride scheduling

- $n$  competing clients,
- $w_i$  the importance of client  $i$ ,  $i = 1, 2, \dots, n$ ,
- goal: allocating units of a discrete resource among clients in such a way that after any allocation the accumulated number of units of the resource possessed by client  $i$  is proportional to  $w_i$ ,
- **dynamic environment**: the number of clients  $n$  or the values  $w_i$ ,  $i = 1, 2, \dots, n$ , associated with clients may change in an unpredictable way.

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary





# Solution approach (Waldspurger and Weil, 1995)

- the problem of scheduling  $n$  processes on a single processor,

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary



# Solution approach (Waldspurger and Weil, 1995)

- the problem of scheduling  $n$  processes on a single processor,
- each client is assigned a number of **tickets** which are mapped to the values  $w_i, i = 1, 2, \dots, n$ ,

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Solution approach (Waldspurger and Weil, 1995)

- the problem of scheduling  $n$  processes on a single processor,
- each client is assigned a number of **tickets** which are mapped to the values  $w_i, i = 1, 2, \dots, n$ ,
- the **stride**, inversely proportional to tickets, is calculated for each client,

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary



# Solution approach (Waldspurger and Weil, 1995)

- the problem of scheduling  $n$  processes on a single processor,
- each client is assigned a number of **tickets** which are mapped to the values  $w_i, i = 1, 2, \dots, n$ ,
- the **stride**, inversely proportional to tickets, is calculated for each client,
- **pass** represents the virtual time index for the clients next selection,

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary



# Solution approach (Waldspurger and Weil, 1995)

- the problem of scheduling  $n$  processes on a single processor,
- each client is assigned a number of **tickets** which are mapped to the values  $w_i, i = 1, 2, \dots, n$ ,
- the **stride**, inversely proportional to tickets, is calculated for each client,
- **pass** represents the virtual time index for the clients next selection,
- the client with minimum pass is selected and its pass is advanced by its stride,

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary



# Solution approach (Waldspurger and Weil, 1995)

- the problem of scheduling  $n$  processes on a single processor,
- each client is assigned a number of **tickets** which are mapped to the values  $w_i, i = 1, 2, \dots, n$ ,
- the **stride**, inversely proportional to tickets, is calculated for each client,
- **pass** represents the virtual time index for the clients next selection,
- the client with minimum pass is selected and its pass is advanced by its stride,
- after the quantum passes the process is preempted and the processor can be allocated to another client.

Due date

Model

Example

Properties

Toyota

Problem formulation

Model

Algorithms

Apportionment

Problem formulation

Properties

Algorithms

Transformation

Toyota model

Real time

Stride scheduling

Summary



# Summary

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary

### Stefan Banach (1892-1945)

A mathematician is a person who can find analogies between theorems;



# Summary

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary

### Stefan Banach (1892-1945)

A mathematician is a person who can find analogies between theorems;  
a better mathematician is one who can see analogies between proofs





# Summary

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary

### Stefan Banach (1892-1945)

A mathematician is a person who can find analogies between theorems;  
a better mathematician is one who can see analogies between proofs  
and the best mathematician can notice analogies between theories.



# Summary

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary

### Stefan Banach (1892-1945)

A mathematician is a person who can find analogies between theorems;  
a better mathematician is one who can see analogies between proofs  
and the best mathematician can notice analogies between theories.  
One can imagine that the ultimate mathematician is one who can see analogies  
between analogies.



# Bibliography I

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary



Balinski ML, Young HF (1975) The quota method of apportionment. American Mathematical Monthly 82:701–730



Gordon V, Proth J-M, Chu C (2002) Due date assignment and scheduling: SLK, TWK and other due date assignment models. Production Planning and Control 13:117–132



Gordon V, Proth J-M, Chu Ch (2002) A survey of the state-of-the-art of common due date assignment and scheduling research. European Journal of Operational Research 139:1–25



Hall NG, Kubiak W, Sethi SP (1991) Earliness–tardiness scheduling problems, II: Deviation of completion times about a restrictive common due date. Operations Research 39:847–856



Hoogeveen JA, van de Velde SL (1991) Scheduling around a small common due date. European Journal of Operational Research 55:237–242



Józefowska J (2007) Just-in-Time Scheduling. Models and Algorithms for Computer and Manufacturing Systems. Springer

# Bibliography II



Józefowska J, Józefowski Ł, Kubiak W, (2006) Characterization of just in time sequencing via apportionment. in: Yan H., Yin G., Zhang Q. (Eds.) Stochastic Processes, Optimization, and Control Theory Applications in Financial Engineering, Queuing Networks, and Manufacturing Systems/ A Volume in Honor of Suresh Sethi, Series: International Series in Operations Research & Management Science. Vol. 94, Springer Verlag 175–200



Józefowska J, Józefowski Ł, Kubiak W. (2009) Apportionment methods and the Liu-Layland problem. European Journal of Operational Research 193: 857–864



Kanet JJ (1981) Minimizing the average deviation of job completion times about a common due date. Naval Research Logistics Quarterly 28:643–651



Kubiak W, (1993) Completion time variance minimization on a single machine is difficult. Oper. Res. Lett. 14: 49–59



Kubiak W, Sethi S (1994) Optimal Just-in-Time Schedules for Flexible Transfer Lines. The International Journal of Flexible Manufacturing Systems 6:137–154



Liu CL, Layland JW. Scheduling Algorithm for Multiprogramming in a Hard Real-Time Environment. (1973) Journal of ACM 20; 46–61

Due date

Model  
Example  
Properties

Toyota

Problem formulation  
Model  
Algorithms

Apportionment

Problem formulation  
Properties  
Algorithms

Transformation

Toyota model  
Real time  
Stride scheduling

Summary



# Bibliography III

## Due date

Model  
Example  
Properties

## Toyota

Problem formulation  
Model  
Algorithms

## Apportionment

Problem formulation  
Properties  
Algorithms

## Transformation

Toyota model  
Real time  
Stride scheduling

## Summary



Mitlenburg J (1989) Level schedules for mixed-model assembly lines in just-in-time production systems. *Management Science* 35:192–207



Steiner G, Yeomans S (1993) Level schedules for mixed-model Just-in-Time processes. *Management Science* 39:728–735



Steiner G, Yeomans S (1996) Optimal level schedules in mixed-model multi-level JIT assembly systems with pegging. *European Journal of Operational Research* 95:38–52



Still JW (1979) A class of new methods for Congressional Apportionment. *SIAM Journal of Applied Mathematics* 37:401–418